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## Quinolizidines. XII.<sup>1)</sup> Synthetic Incorporation of Ethyl Cincholoiponate into a Tricyclic Intermediate Adaptable to Chiral Syntheses of the 10-Hydroxy-9-methoxybenzo[*a*]quinolizidine-Type *Alangium* Alkaloids

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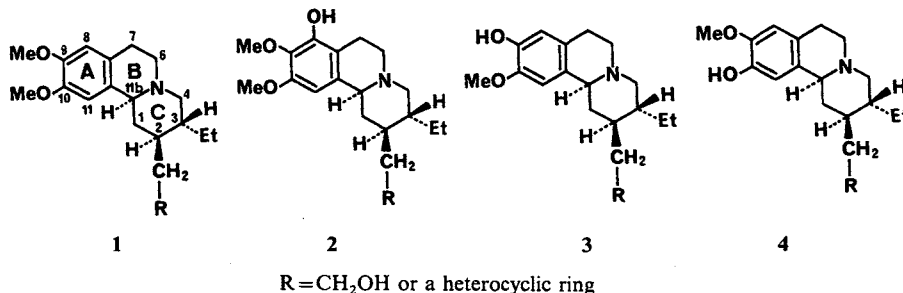
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For the purpose of securing a key intermediate for chiral syntheses of the 10-hydroxy-9-methoxybenzo[*a*]quinolizidine-type *Alangium* alkaloids (type 4), the tricyclic ester (–)-15 has been synthesized from ethyl cincholoiponate [(+)-6] and 4-benzyloxy-3-methoxyphenacyl bromide by the “cincholoipon-incorporating method” through the intermediates (+)-7, 10, 8, (–)-11, (–)-12, (+)-13, (+)-14, (+)-17, and 16.

**Keywords**—*Alangium* alkaloid synthesis intermediate; cincholoipon ethyl ester; mercuric acetate–edetic acid oxidation; regioselective lactam formation; thermal *cis*–*trans* isomerization; sodium borohydride reduction; catalytic hydrogenolysis; Fischer–Speier esterification; phenolic *O*-benzylation; Bischler–Napieralski cyclization

*Alangium lamarkii* THWAITES (family Alangiaceae) is a deciduous shrub or small tree widely distributed throughout India, Burma, Ceylon, South China, Malaya, and the Philippines.<sup>2,3)</sup> Various parts of this plant have been used in the indigenous Indian systems of medicine for a long time.<sup>2–4)</sup> The plant has so far been found to contain seventeen benzo[*a*]quinolizidine alkaloids and nine other alkaloids.<sup>5)</sup> These benzo[*a*]quinolizidine-type *Alangium* alkaloids fall into four categories according to their substitution patterns in the aromatic ring A: (a) 9,10-dimethoxy type (1) (*e.g.*, emetine, cephaeline, tubulosine, protoemetinol, *etc.*); (b) 8-hydroxy-9,10-dimethoxy type (2) (*i.e.*, ankorine, alangicine, and alangimarckine); (c) 9-hydroxy-10-methoxy type (3) (*e.g.*, desmethylpsychotrine, 9-demethylprotoemetinol, *etc.*); (d) 10-hydroxy-9-methoxy type (4) (*e.g.*, demethyltubulosine, 10-demethylprotoemetinol, *etc.*).<sup>5)</sup> We have already shown that the racemic synthesis of all of these types of alkaloids is possible by the “lactim ether method”<sup>5–12)</sup> and the chiral synthesis,



by the “cincholoipon-incorporating method”.<sup>1,5,9,12–16)</sup> In this paper, we present the details of a study on the synthetic incorporation of ethyl cincholoiponate [(+)-6] into the tricyclic

ester (–)-**15**, a key intermediate for syntheses of the 4-type *Alangium* alkaloids. A preliminary account of this work has been reported.<sup>17)</sup>

Condensation of (+)-**6**,<sup>18)</sup> prepared from commercially available cinchonine (**5**)<sup>19)</sup> in 50% overall yield according to the classical degradation procedure,<sup>18a,20)</sup> with 4-benzyloxy-3-methoxyphenacyl bromide in hot benzene containing  $K_2CO_3$  furnished the amino ketone (+)-**7** in 98% yield. Reduction of (+)-**7** with  $NaBH_4$  in EtOH gave a diastereomeric mixture of the amino alcohol **10** in 97% yield. Oxidation of the mixture **10** with mercuric acetate–

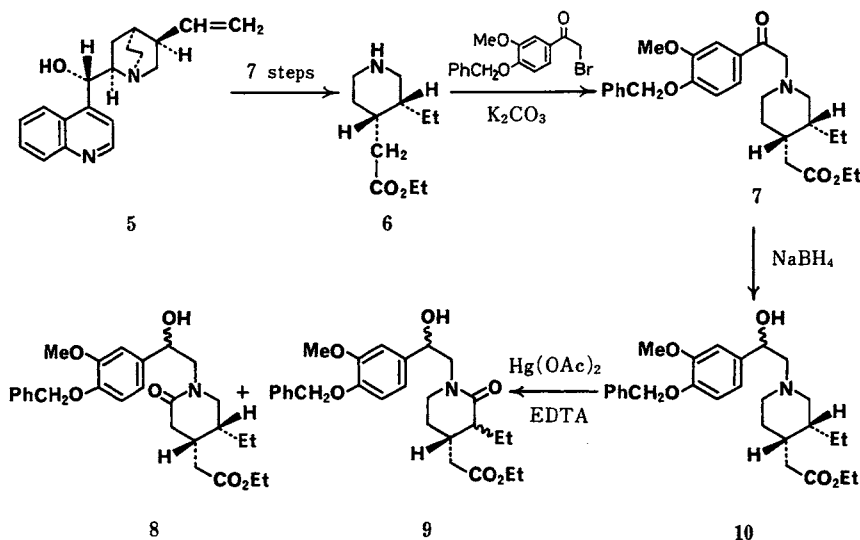
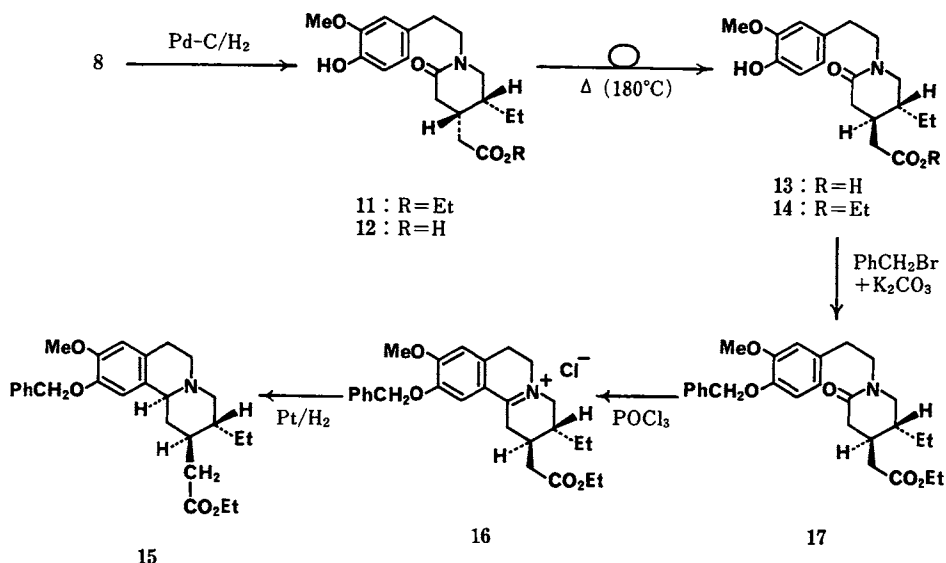


Chart 1

ethylenediaminetetraacetic acid (EDTA) in boiling 1% aqueous AcOH and column chromatographic separation of products afforded the 6-piperidone **8** as a diastereomeric mixture (53% yield) and an oily substance (15% yield) presumed<sup>1,13,14)</sup> to be a diastereomeric mixture of the *cis*- and the *trans*-2-piperidones **9**. The two piperidone structures were assignable by analogy with the similar oxidation products of structurally analogous systems<sup>1,13,14)</sup> and simpler 3-alkylpiperidine derivatives,<sup>21)</sup> and the following self-consistent reaction sequence supported the correctness of these assignments.

Catalytic hydrogenolysis of the diastereomeric mixture of **8** with hydrogen activated on Pd–C catalyst in EtOH containing a little 70% perchloric acid produced the lactam phenol (–)-**11** in 99% yield. On hydrolysis with 2 N aqueous NaOH in EtOH at 25 °C, (–)-**11** gave the *cis*-lactam acid (–)-**12** in 98% yield. Thermal isomerization of (–)-**12** to the *trans*-lactam acid (+)-**13** was patterned after those reported previously<sup>1,13,14,22)</sup> for structurally parallel systems. Thus, (–)-**12** was heated neat at 180 °C for 90 min to form an equilibrated mixture of the *cis* and the *trans* isomers,<sup>22)</sup> from which the *trans*-lactam acid (+)-**13** was isolated by crystallization. The yield of (+)-**13** reached 74% when the *cis*-lactam acid recovered from the reaction mixture was repeatedly subjected to the same thermal reaction. On treatment with ethanolic HCl under the previously reported Fischer–Speier esterification conditions,<sup>23)</sup> (+)-**13** gave the lactam ester (+)-**14** in 99% yield. The structure of (+)-**14** was confirmed by the spectral and thin-layer chromatographic (TLC) identity of this chiral compound with the known racemic *trans*-lactam ester (±)-**14**.<sup>10)</sup>

Conversion of (+)-**14** into the benzyl ether (+)-**17** was effected in 96% yield by treatment of the former with benzyl bromide and  $K_2CO_3$  in boiling acetone. Compound (+)-**17** was then cyclized with  $POCl_3$  in boiling toluene, and the resulting iminium salt **16** was



hydrogenated in EtOH with hydrogen and Adams catalyst to produce the desired tricyclic ester (–)-**15** in 70% overall yield from (+)-**17**. The TLC behavior and the solution infrared (IR) and nuclear magnetic resonance (NMR) spectra of (+)-**17** and (–)-**15** thus obtained were identical with those of the corresponding racemic varieties,<sup>10)</sup> substantiating the assigned structures and stereochemistry.

In conclusion, the key intermediate (–)-**15** for chiral syntheses of the 10-hydroxy-9-methoxybenzo[*a*]quinolizidine-type *Alangium* alkaloids (type **4**) has now become available from ethyl cincholoiponate [(+)-**6**] in 24% overall yield through the above “cincholoipon-incorporating route.” We have synthesized (–)-10-demethylcephaeline<sup>16)</sup> and (–)-10-demethylprotoemetinol<sup>12)</sup> from this intermediate, and the details will be reported elsewhere in the near future.

### Experimental

**General Notes**—All melting points were determined with a Yamato MP-1 capillary melting point apparatus and are corrected. Unless otherwise stated, the organic solutions obtained after extraction were dried over anhydrous  $\text{Na}_2\text{SO}_4$  and concentrated under reduced pressure. Spectra reported herein were recorded on a JASCO IRA-2 IR spectrophotometer, a JEOL JMS-01SG mass spectrometer, or a JEOL JNM-FX-100 NMR spectrometer at 24 °C with  $\text{Me}_4\text{Si}$  as an internal standard. Optical rotations were measured with a JASCO DIP-SL polarimeter. Microanalyses were performed by Mr. Y. Itatani and his associates at Kanazawa University. The following abbreviations are used: br = broad, d = doublet, dd = doublet-of-doublets, m = multiplet, q = quartet, s = singlet, t = triplet.

**(3*R*,4*S*)-(+)-1-(4-Benzyloxy-3-methoxyphenacyl)-3-ethyl-4-piperidineacetic Acid Ethyl Ester [(+)-**7**]**—A mixture of ethyl cincholoiponate [(+)-**6**]<sup>18a,20)</sup> (4.98 g, 25 mmol), anhydrous  $\text{K}_2\text{CO}_3$  (3.46 g, 25 mmol), 4-benzyloxy-3-methoxyphenacyl bromide<sup>24)</sup> (8.38 g, 25 mmol), and benzene (100 ml) was stirred at 50–55 °C for 7 h. After cooling, the reaction mixture was washed successively with  $\text{H}_2\text{O}$ , 5% aqueous NaOH, and saturated aqueous NaCl, dried over anhydrous  $\text{K}_2\text{CO}_3$ , and concentrated *in vacuo* to leave a reddish-brown oil (11.1 g, 98%). A portion of the oil was purified by column chromatography [alumina, hexane–AcOEt (3:1, v/v)] to give (+)-**7** as a pale yellow oil,  $[\alpha]_D^{16} + 3.7^\circ$  ( $c = 2.71$ , EtOH); mass spectra (MS)  $m/e$ : 453 ( $\text{M}^+$ ); IR  $\nu_{\text{CHCl}_3}^{\text{max}} \text{ cm}^{-1}$ : 1726 (ester CO), 1670 (ArCO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.84 (3H, t,  $J = 7.1$  Hz,  $\text{CCH}_2\text{Me}$ ), 1.25 (3H, t,  $J = 7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 3.69 (2H, s,  $\text{ArCOCH}_2$ ), 3.93 (3H, s, OMe), 4.13 (2H, q,  $J = 7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 5.22 (2H, s,  $\text{OCH}_2\text{Ph}$ ), 6.87 (1H, d,  $J = 9.0$  Hz,  $\text{H}_{(5')}$ ), 7.25–7.5 (5H, m, Ph), 7.62 (1H, d,  $J = 2.0$  Hz,  $\text{H}_{(2')}$ ), 7.64 (1H, dd,  $J = 9.0$  and 2.0 Hz,  $\text{H}_{(6')}$ ).

**(3*R*,4*S*)-1-[2-(4-Benzyloxy-3-methoxyphenyl)-2-hydroxyethyl]-3-ethyl-4-piperidineacetic Acid Ethyl Ester (**10**)**

—A solution of (+)-7 (6.26 g, 13.8 mmol) in EtOH (60 ml) was stirred under ice-cooling, and  $\text{NaBH}_4$  (522 mg, 13.8 mmol) was added portionwise over a period of 10 min. After stirring was continued at 0–5°C for 2 h and then at room temperature for 6 h, acetone (3 ml) was added and the mixture was concentrated *in vacuo*. The residual yellow jelly was partitioned between  $\text{H}_2\text{O}$  and benzene. The benzene extracts were washed with saturated aqueous NaCl, dried over anhydrous  $\text{K}_2\text{CO}_3$ , and concentrated to leave a diastereomeric mixture of **10** (6.07 g, 97%) as a faintly yellowish solid, mp 45–70°C;  $[\alpha]_D^{18} -1.6^\circ$  ( $c=2.55$ , EtOH); MS  $m/e$ : 455 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 3430 (OH), 1726 (ester CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.93 (3H, t,  $J=7.1$  Hz,  $\text{CCH}_2\text{Me}$ ), 1.26 (3H, t,  $J=7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 3.1 (1H, br, OH), 3.90 (3H, s, OMe), 4.14 (2H, q,  $J=7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 4.55–4.75 [1H, m,  $\text{ArCH}(\text{OH})$ ], 5.14 (2H, s,  $\text{OCH}_2\text{Ph}$ ), 6.7–7.0 (3H, m, aromatic protons), 7.2–7.5 (5H, m, Ph). Recrystallization of the solid from hexane–AcOEt (10:1, v/v) yielded an analytical sample, whose diastereomeric purity was undetermined, as colorless plates, mp 92–93°C;  $[\alpha]_D^{25} +16.0^\circ$  ( $c=1.50$ , EtOH); IR  $\nu_{\text{max}}^{\text{Nujol}} \text{cm}^{-1}$ : 3420 (OH), 1724 (ester CO). Anal. Calcd for  $\text{C}_{27}\text{H}_{37}\text{NO}_5$ : C, 71.18; H, 8.19; N, 3.07. Found: C, 70.92; H, 8.16; N, 3.34.

**(4S,5R)-1-[2-(4-Benzyloxy-3-methoxyphenyl)-2-hydroxyethyl]-5-ethyl-2-oxo-4-piperidineacetic Acid Ethyl Ester (8)**—A stirred mixture of **10** (1.02 g, 2.24 mmol), 1% aqueous AcOH (16 ml), disodium ethylenediaminetetraacetate dihydrate (2.09 g, 5.6 mmol), and  $\text{Hg}(\text{OAc})_2$  (1.79 g, 5.6 mmol) was heated under reflux for 90 min. After cooling, the reaction mixture was extracted with  $\text{CHCl}_3$ , and the  $\text{CHCl}_3$  extracts were washed sequentially with 5% aqueous HCl,  $\text{H}_2\text{O}$ , saturated aqueous  $\text{NaHCO}_3$ , and saturated aqueous NaCl, dried, and concentrated to leave a reddish oil. The residue was dissolved in a little  $\text{CHCl}_3$ , and the solution was passed through a column packed with alumina (10 g). The column was eluted with  $\text{CHCl}_3$  and the eluate was evaporated *in vacuo* to leave a reddish-brown oil (965 mg), shown to be a mixture of at least three components on TLC analysis [silica gel, hexane–AcOEt (1:3, v/v)]. The oil was then chromatographed on silica gel using hexane–AcOEt (1:3, v/v) as eluent. Earlier fractions gave an orange oil (94 mg, 8.2%) presumed<sup>25</sup> to be a mixture of the diastereomeric acetates of **9**,  $[\alpha]_D^{25} +12.4^\circ$  ( $c=1.71$ , EtOH); MS  $m/e$ : 511 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 1730 (ester CO), 1632 (lactam CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.83, 0.91, and 0.99 (3H, t each,  $J=7.5$  Hz, diastereomeric *cis*- and *trans*- $\text{CCH}_2\text{Me}$ 's), 1.26 (3H, t,  $J=7.2$  Hz,  $\text{OCH}_2\text{Me}$ ), 2.06 (3H, s,  $\text{OCOMe}$ ), 3.90 (3H, s, OMe), 4.14 (2H, q,  $J=7.2$  Hz,  $\text{OCH}_2\text{Me}$ ), 5.13 (2H, s,  $\text{OCH}_2\text{Ph}$ ), 5.9–6.1 [1H, m,  $\text{ArCH}(\text{OAc})$ ], 6.75–6.95 (3H, m, aromatic protons), 7.2–7.5 (5H, m, Ph). The middle fractions afforded an orange oil (231 mg), which produced, after repeated chromatography under different conditions [alumina, hexane– $\text{CHCl}_3$  (1:3, v/v)], a yellow oil (41 mg, 3.6%) presumed<sup>25</sup> to be a diastereomeric mixture of the acetate of **8**,  $[\alpha]_D^{25} +2.1^\circ$  ( $c=1.58$ , EtOH); MS  $m/e$ : 511 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 1730 (ester CO), 1635 (lactam CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.90 (3H, t,  $J=7.0$  Hz,  $\text{CCH}_2\text{Me}$ ), 1.26 (3H, t,  $J=7.2$  Hz,  $\text{OCH}_2\text{Me}$ ), 2.07 (3H, s,  $\text{OCOMe}$ ), 3.90 (3H, s, OMe), 4.13 (2H, q,  $J=7.2$  Hz,  $\text{OCH}_2\text{Me}$ ), 5.14 (2H, s,  $\text{OCH}_2\text{Ph}$ ), 5.9–6.1 [1H, m,  $\text{ArCH}(\text{OAc})$ ], 6.75–6.95 (3H, m, aromatic protons), 7.2–7.5 (5H, m, Ph), and yet another yellow oil (157 mg, 15%) presumed<sup>1,13,14</sup> to be a diastereomeric mixture of the *cis*- and the *trans*-2-piperidones **9**,  $[\alpha]_D^{18} +10.3^\circ$  ( $c=2.00$ , EtOH); MS  $m/e$ : 469 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 3350 (OH), 1726 (ester CO), 1610 (lactam CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.92 and 1.01 (3H, t each,  $J=7.2$  and 7.4 Hz, diastereomeric  $\text{CCH}_2\text{Me}$ 's), 1.26 (3H, t,  $J=7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 3.89 (3H, s, OMe), 4.13 (2H, q,  $J=7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 4.8–5.0 [1H, m,  $\text{ArCH}(\text{OH})$ ], 5.14 (2H, s,  $\text{OCH}_2\text{Ph}$ ), 6.7–7.0 (3H, m, aromatic protons), 7.2–7.5 (5H, m, Ph).

Later fractions eluted in the first chromatography [silica gel, hexane–AcOEt (1:3, v/v)] furnished the 6-piperidone **8** (559 mg, 53%) as a faintly orange oil,  $[\alpha]_D^{25} -9.6^\circ$  ( $c=2.00$ , EtOH); MS  $m/e$ : 469 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 3350 (OH), 1726 (ester CO), 1618 (lactam CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.83 and 0.86 (3H, t each,  $J=6.5$  Hz, diastereomeric  $\text{CCH}_2\text{Me}$ 's), 1.26 (3H, t,  $J=7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 3.90 (3H, s, OMe), 4.14 (2H, q,  $J=7.1$  Hz,  $\text{OCH}_2\text{Me}$ ), 4.50 and 4.66 (1H, d each,  $J=4.4$  Hz, diastereomeric OH's), 4.8–5.0 [1H, m,  $\text{ArCH}(\text{OH})$ ], 5.14 (2H, s,  $\text{OCH}_2\text{Ph}$ ), 6.7–7.05 (3H, m, aromatic protons), 7.2–7.5 (5H, m, Ph).

**(4S,5R)-(-)-5-Ethyl-1-(4-hydroxy-3-methoxyphenethyl)-2-oxo-4-piperidineacetic Acid Ethyl Ester [(-)-11]**—A solution of **8** (15.4 g, 32.8 mmol) in EtOH (200 ml) containing 70% perchloric acid (3.3 ml) was hydrogenated over 10% Pd–C (5.0 g) at atmospheric pressure and 35°C for 16 h. The reaction mixture was worked up as described recently<sup>11</sup> for the 1-(3-hydroxy-4-methoxyphenethyl) isomer, giving (–)-**11** (11.8 g, 99%) as an orange oil,  $[\alpha]_D^{25} -5.7^\circ$  ( $c=2.00$ , EtOH); MS  $m/e$ : 363 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 3570 (OH), 1726 (ester CO), 1625 (lactam CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.88 (3H, t,  $J=7.1$  Hz,  $\text{CCH}_2\text{Me}$ ), 1.26 (3H, t,  $J=7.2$  Hz,  $\text{OCH}_2\text{Me}$ ), 3.87 (3H, s, OMe), 4.13 (2H, q,  $J=7.2$  Hz,  $\text{OCH}_2\text{Me}$ ), 5.75 (1H, s, OH), 6.68 (1H, dd,  $J=7.8$  and 1.7 Hz,  $\text{H}_{(6\gamma)}$ ), 6.75 (1H, d,  $J=1.7$  Hz,  $\text{H}_{(2\gamma)}$ ), 6.85 (1H, d,  $J=7.8$  Hz,  $\text{H}_{(5\gamma)}$ ).

**(4S,5R)-(-)-5-Ethyl-1-(4-hydroxy-3-methoxyphenethyl)-2-oxo-4-piperidineacetic Acid [(-)-12]**—A solution of (–)-**11** (11.7 g, 32.2 mmol) and 2N aqueous NaOH (55 ml) in EtOH (110 ml) was stirred at 25°C for 24 h. The reaction mixture was then worked up as reported recently<sup>11</sup> for the 1-(3-hydroxy-4-methoxyphenethyl) isomer, and (–)-**12** (10.6 g, 98%) was obtained as an orange, glassy gum,  $[\alpha]_D^{24} -0.2^\circ$  ( $c=2.00$ , EtOH); MS  $m/e$ : 335 ( $\text{M}^+$ ); IR  $\nu_{\text{max}}^{\text{CHCl}_3} \text{cm}^{-1}$ : 3570 (OH), 1711 ( $\text{CO}_2\text{H}$ ), 1598 (lactam CO); NMR ( $\text{CDCl}_3$ )  $\delta$ : 0.87 (3H, t,  $J=7.0$  Hz,  $\text{CCH}_2\text{Me}$ ), 3.86 (3H, s, OMe), 6.67 (1H, dd,  $J=7.8$  and 2.0 Hz,  $\text{H}_{(6\gamma)}$ ), 6.74 (1H, d,  $J=2.0$  Hz,  $\text{H}_{(2\gamma)}$ ), 6.84 (1H, d,  $J=7.8$  Hz,  $\text{H}_{(5\gamma)}$ ), 7.8 (2H, br, OH and  $\text{CO}_2\text{H}$ ).

**(4R,5R)-(+)-5-Ethyl-1-(4-hydroxy-3-methoxyphenethyl)-2-oxo-4-piperidineacetic Acid [(+)-13]**—The *cis*-lactam acid (–)-**12** (10.0 g, 29.8 mmol) was placed in a small flask and heated neat in an oil bath kept at 180°C for 90 min. After cooling, the oily reaction mixture was dissolved in AcOEt (25 ml), and the solution was kept in a

refrigerator. The pale brownish pillars that resulted were collected by filtration to give (+)-**13** (3.96 g). The filtrate was concentrated to dryness *in vacuo*, and the residue was again heated at 180°C for 90 min and worked up as described above. This procedure was repeated 3 more times to raise the yield of (+)-**13** to 74%. Recrystallization of the above pillars from AcOEt yielded an analytical sample as faintly brownish pillars, mp 122.5–123°C;  $[\alpha]_D^{25} + 68.0^\circ$  ( $c=0.500$ , EtOH); IR  $\nu_{\text{max}}^{\text{CHCl}_3}$  cm<sup>-1</sup>: 3570 (OH), 1714 (CO<sub>2</sub>H), 1601 (lactam CO); NMR (CDCl<sub>3</sub>)  $\delta$ : 0.81 (3H, t,  $J=7.0$  Hz, CCH<sub>2</sub>Me), 3.87 (3H, s, OMe), 6.67 (1H, dd,  $J=8.1$  and 2.0 Hz, H<sub>(6,7)</sub>), 6.73 (1H, d,  $J=2.0$  Hz, H<sub>(2,7)</sub>), 6.84 (1H, d,  $J=8.1$  Hz, H<sub>(5,9)</sub>). *Anal.* Calcd for C<sub>18</sub>H<sub>25</sub>NO<sub>5</sub>: C, 64.46; H, 7.51; N, 4.18. Found: C, 64.46; H, 7.57; N, 4.16.

**(4R,5R)-(+)-5-Ethyl-1-(4-hydroxy-3-methoxyphenethyl)-2-oxo-4-piperidineacetic Acid Ethyl Ester [(+)-14]**—A solution of (+)-**13** (6.20 g, 18.5 mmol) in 10% (w/w) ethanolic HCl (120 ml) was stirred at 15°C for 24 h. The reaction mixture was worked up as described recently<sup>11</sup> for the 1-(3-hydroxy-4-methoxyphenethyl) isomer, producing (+)-**14** (6.65 g, 99%) as an orange oil,  $[\alpha]_D^{25} + 66.8^\circ$  ( $c=0.500$ , EtOH); MS  $m/e$ : 363 (M<sup>+</sup>). The IR (CHCl<sub>3</sub>) and NMR (CDCl<sub>3</sub>) spectra and TLC behavior of this sample were identical with those of authentic (±)-**14**.<sup>10</sup>

**(4R,5R)-(+)-1-(4-Benzoyloxy-3-methoxyphenethyl)-5-ethyl-2-oxo-4-piperidineacetic Acid Ethyl Ester [(+)-17]**—A stirred mixture of (+)-**14** (6.40 g, 17.6 mmol), anhydrous K<sub>2</sub>CO<sub>3</sub> (2.92 g, 21.1 mmol), benzyl bromide (3.60 g, 21.0 mmol), and acetone (80 ml) was heated under reflux for 26 h. The reaction mixture was then worked up as described recently<sup>10</sup> for the corresponding racemic variety, and (+)-**17** (7.64 g, 96%) was obtained as a yellow oil,  $[\alpha]_D^{25} + 55.0^\circ$  ( $c=0.500$ , EtOH); MS  $m/e$ : 453 (M<sup>+</sup>). The IR (CHCl<sub>3</sub>) and NMR (CDCl<sub>3</sub>) spectra and TLC behavior of this oil were identical with those of authentic (±)-**17**.<sup>10</sup>

**(2R,3R)-10-Benzoyloxy-2-ethoxycarbonylmethyl-3-ethyl-1,2,3,4,6,7-hexahydro-9-methoxybenzo[a]quinolizinium Chloride (16)**—A solution of (+)-**17** (2.04 g, 4.5 mmol) and POCl<sub>3</sub> (3.45 g, 22.5 mmol) in dry toluene (21 ml) was heated under reflux for 90 min. The reaction mixture was worked up as described recently<sup>10</sup> for the racemic series, giving **16** (2.48 g) as a brown oil. This oil was directly used in the next hydrogenation step without further purification.

**(2R,3R,11bS)-(-)-10-Benzoyloxy-3-ethyl-1,3,4,6,7,11b-hexahydro-9-methoxy-2H-benzo[a]quinolizine-2-acetic Acid Ethyl Ester [(-)-15]**—A solution of the total amount of crude **16** described above in EtOH (35 ml) was hydrogenated over Adams catalyst (180 mg) at atmospheric pressure and room temperature for 60 min. The reaction mixture was then worked up in a manner similar to that described recently<sup>11</sup> for the 9-benzoyloxy-10-methoxy isomer, and the resulting brown solid (1.63 g) was recrystallized from ether to give (-)-**15** (1.38 g, 70%). Further recrystallization from ether furnished an analytical sample as faintly yellow needles, mp 99–99.5°C;  $[\alpha]_D^{25} - 46.0^\circ$  ( $c=0.500$ , EtOH). *Anal.* Calcd for C<sub>27</sub>H<sub>35</sub>NO<sub>4</sub>: C, 74.11; H, 8.06; N, 3.20. Found: C, 74.02; H, 8.08; N, 3.22. The IR (CHCl<sub>3</sub>) and NMR (CDCl<sub>3</sub>) spectra and TLC behavior of this sample were identical with those of authentic (±)-**15**.<sup>10</sup>

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